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UN-Habitat

**Governing Council  
of the United Nations Human  
Settlements Programme**

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**Twenty-first session**  
Nairobi, 16–20 April 2007

**Provisional agenda**

1. Opening of the meeting.
  2. Election of officers.
  3. Credentials.
  4. Adoption of the agenda and organization of work.
  5. Activities of the United Nations Human Settlements Programme (UN-Habitat), including coordination matters.
  6. Dialogue on the special theme for the twenty-first session of the Governing Council.
  7. Work programme of UN-Habitat for the 2008–2009 biennium and budget of the United Nations Habitat and Human Settlements Foundation for the 2008–2009 biennium.
  8. Medium-term strategic and institutional plan for UN-Habitat for the period 2008–2013 and the United Nations Habitat and Human Settlements Foundation.
  9. Provisional agenda and other arrangements for the twenty-second session of the Governing Council.
  10. Other matters.
  11. Adoption of the report of the session.
  12. Closure of the session.
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